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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-043
Job Sheet 175331



Part No: D4030-043

Job Qty: 1 ea

Part Name: Long Basket Assembly, Light Lid (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VERF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/19/18	0.00	0.00	Start Up Stores/Pkg-1		HL 18-5-25
100	Packaging	1 pcs		4/19/18	0.00	0.00	Packaging1-4		HL 18-5-25
110	HandFinish	1 pcs		4/20/18	0.00	1.18	HandFinish4		HL 18-5-25
120	QC	1 pcs		4/20/18	0.00	0.00	QC5		HL 18-5-25
130	Packaging	1 pcs		4/20/18	0.00	0.00	Packaging3-2		HL 18-5-25
140	QC21-SA	1 Ea		4/20/18	0.00	0.00	QC21		HL 18-5-25

DAS
21
9-89

MAY 29 2018

Fg. sold



Container No: S075238



Part: D4030-043

Job No: 175331

Serial No/Batch: S075238

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/18

003476

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	F11138084-70
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5049455
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5049378
AN5-21A	Bolt	2 Ea (2 ea)	90-Start up Operation	5057451
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045772
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047896
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	90-Start up Operation	5062064
D3915-041	Light Lid Assembly, Long Basket	1 Ea (1 ea)	90-Start up Operation	5058406
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057741
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5059107
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5064730
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052072
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5048613
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5058442
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5062377
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5027553
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015687
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025347
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5051522
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050055
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	123	0
	AN3-20A	2	17	0
	AN310-4	3	94	0
	AN310C4	2	92	0
	AN4-12	3	78	0
	AN5-17A	2	132	0
	AN5-21A	2	69	0
	D2530	1	23	0
	D2535	2	87	0
	D2537	2	94	0
	D3913-041	1	9	0
	D3915-041	1	1	0
	D3917-3	6	33	0
	D3953-17	2	55	0
	D3953-19	1	52	0
	D3953-21	1	44	0
	D3953-3	2	25	0
	D3953-7	2	40	0
	D3953-9	2	43	0
	D3969-3	1	12	0
	MS21042L3	6	2,728	0
	MS21042L5	4	648	0
	MS24665-151	3	465	0
	MS24665-300	2	134	0
	NAS1149C0432R	2	2,779	0
	NAS1149F0332P	8	3,413	0
	NAS1149F0432P	6	2,410	0
	NAS1149F0563P	4	244	0

Part Specifications

Specifications could not be found.

Plex 4/3/18 10:08 AM Dart.Gagnon.Michelle